

# Coils and Sheets



METINVESTHOLDING.COM

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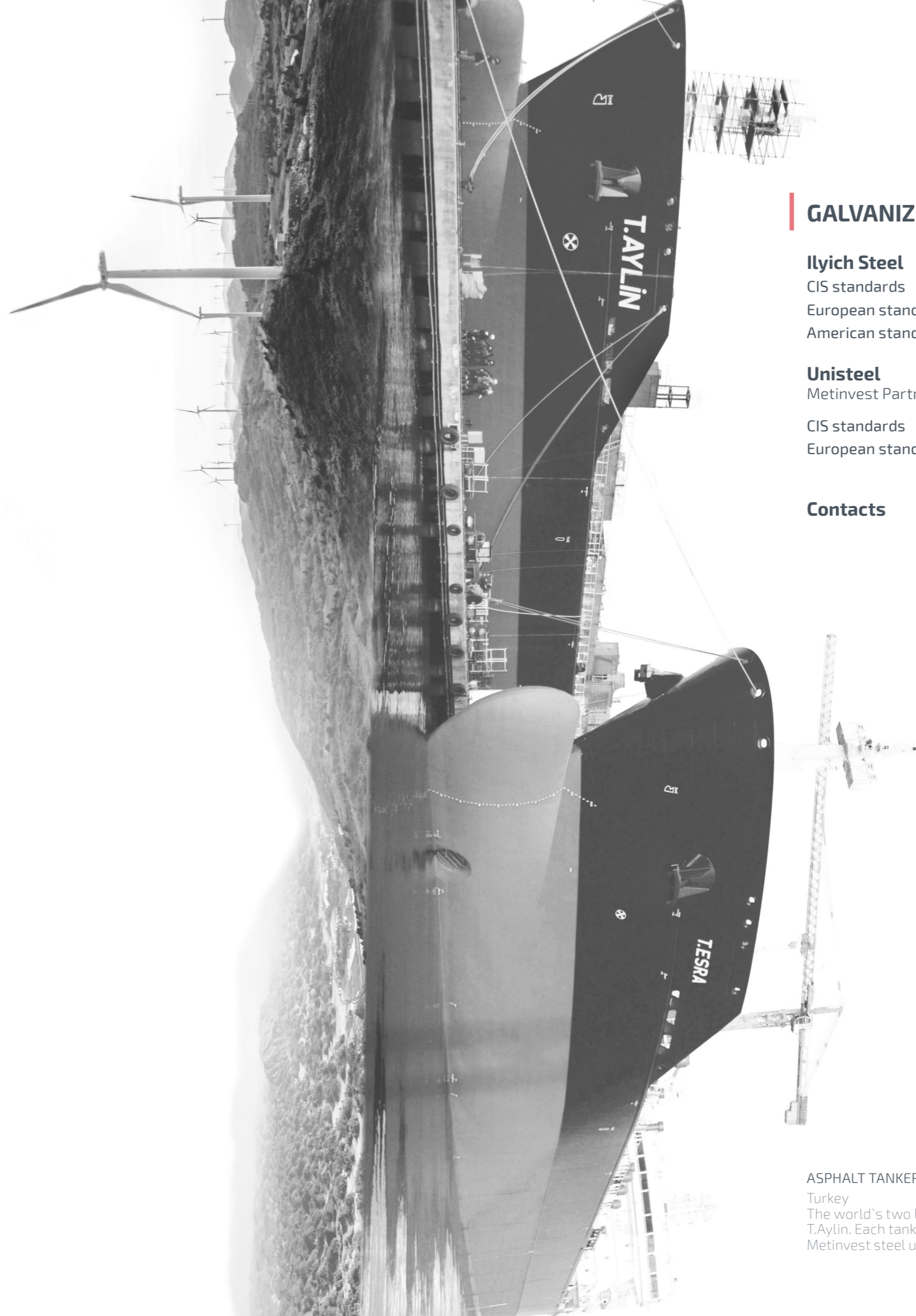
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#### WIND FARM

USA  
Wind farm for one of the world top manufacturer of wind turbines  
GAMESA Corporation.  
Metinvest steel used: coils and sheets

#### ASPHALT TANKERS

Turkey  
The world's two largest asphalt takers the T.Esra and  
T.Aylin. Each tanker is 156.5 m long and 25 m wide.  
Metinvest steel used: coils and sheets



## European standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Delivery condition
Alloy rolled steels for quenching and tempering	EN 10083-3	EN 10083-3	30MnB5	3.0-20.0	1,000-1,555	AR
			27MnCrB5-2			
			33MnCrB5-2			
			34CrMo4			
Flat products of steels for pressure purposes	EN 10028-2	EN 10028-2	P235GH	3.0-12.0	1,000-1,555	N
			P265GH			
Non-alloy rolled steel for quenching and tempering	EN 10083-2	EN 10083-2	C35	3.0-20.0	1,000-1,555	AR
			C35R			
			C35E			
			C40			
			C40E			
			C45			
			C45R			
			C45E			
Non-alloy structural steels	EN 10025-2	EN 10025-2	S235JR; S235J0; S235J2	2.0-20.0	1,000-1,555	AR, N, M
			S275JR; S275J0; S275J2			
			S355JR; S355J0; S355J2; S355K2			
Normalized products of steels for pressure purposes	EN 10028-3	EN 10028-3	P275NH	3.0-8.0	1,000-1,555	N
			P275NL1			
			P275NL2			
Structural steel with improved atmospheric corrosion resistance	EN 10025-5	EN 10025-5	S355J0WP	3.0-12.0	1,000-1,555	AR, N
			S355J2WP			
			S355J0PW	3.0-15.0		
			S355J2W			
Thermomechanical rolled steels for cold forming	EN 10149-2	EN 10149-2	S315MC	3.0-5.0	1,000-1,555	M
			S355MC	3.0-15.0		
			S420MC	3.0-12.0		
			S460MC	4.0-6.0		
Thermomechanical rolled weldable fine grain structural steel	EN 10025-4	EN 10025-4	S275M	3.0-12.0	1,000-1,555	M
			S275ML	3.0-8.0		
			S355M	3.0-15.0		
			S355ML	3.0-10.0		
			S420M			
			S420ML			
			S460M			
				4.0-6.0		

Dimensions and technical requirements should be agreed during the conclusion of contracts.  
AR – as rolled, N – after normalizing rolling, M – thermomechanically rolled.

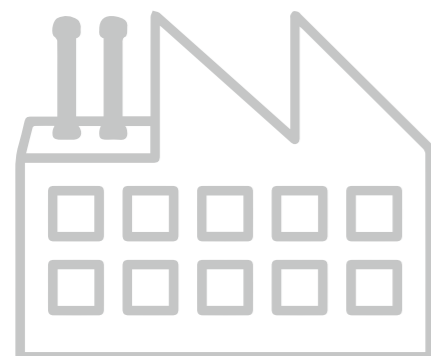
## American standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Delivery condition	
Boiler and pressure vessel plates	ASTM A285/A285M	ASTM A285/A285M	Grade A	3.0-8.0	1,000-1,555		
			Grade B	3.0-15.0			
			Grade C				
	ASTM A516/A516M	ASTM A516/A516M	Grade 55	3.0-12.0	1,000-1,555		
Grade 60			3.0-8.0				
Grade 65							
Carbon structural steel	ASTM A36/A36M	ASTM A36/A36M	ASTM A36/A36M	3.0-20.0	1,000-1,555	AR	
Low and mid-low tensile strength carbon steel plates	ASTM A283/A283M	ASTM A283/A283M	Grade C	3.0-15.0	1,000-1,555		
			Grade D	3.0-12.0			
Low-alloy columbium structural steel	ASTM A572/A572M	ASTM A572/A572M	Grade 42 Type 1	3.0-20.0	1,000-1,555		
Rolled steel for piping products	API 5L	API 5L PSL1	B	3.0-15.0	1,000-1,555	AR	
			X42				
			X46				
			X52				
			X60				
	API 5L PSL2	BM	3.0-15.0	1,000-1,555	M		
		X42M					
		X46M					
		X52M					
		X60M					
BN	X42N	3.0-10.0	3.0-6.0	N			
		X46N					
Rolled steel with improved formability	ASTM A1011/A1011M	ASTM A1011/A1011M	SS Grade 30	3.0-6.0	1,000-1,555	AR	
			SS Grade 33				
			SS Grade 36 Type 1				
			SS Grade 36 Type 2				
			SS Grade 40				
			SS Grade 45 Type 1				
			SS Grade 50				
			SS Grade 55				
			SS Grade 60				
			HSLAS Grade 45 Class 1				3.0-12.0
			HSLAS Grade 45 Class 2				
			HSLAS Grade 50 Class 1				
			HSLAS Grade 50 Class 2				
			HSLAS Grade 55 Class 1				
			HSLAS Grade 55 Class 2				
			HSLAS Grade 60 Class 1				
			HSLAS Grade 60 Class 2				
			HSLAS-F Grade 50				
HSLAS-F Grade 60							

## American standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Delivery condition
Structural rolled steel with improved formability	ASTM A1018/A1018M	ASTM A1018/A1018M	HSLAS Grade 45 Class 1	6.0-12.0	1,000-1,555	AR
			HSLAS Grade 45 Class 2			
			HSLAS Grade 50 Class 1			
			HSLAS Grade 50 Class 2			
			HSLAS Grade 55 Class 1			
			HSLAS Grade 55 Class 2			
			HSLAS Grade 60 Class 1	6.0-20.0		
			HSLAS Grade 60 Class 2			
			HSLAS-F Grade 50			
			HSLAS-F Grade 60	6.0-20.0		
			SS Grade 30			
			SS Grade 33			
			SS Grade 36 Type 1			
Structural steel of improved toughness	ASTM A573/A573M	ASTM A573/A573M	Grade 58	3.0-12.0	1,000-1,555	AR
			Grade 65	3.0-10.0		
Structural steel with improved atmospheric corrosion resistance	ASTM A242/A242M	ASTM A242/A242M	A242 Type 1	3.0-12.0	1,000-1,555	AR
Structural steel with improved formability	ASTM A656/A656M	ASTM A656/A656M	Grade 50 Type 3	3.0-12.0	1,000-1,555	AR
			Grade 50 Type 7			
			Grade 60 Type 3	3.0-10.0		
Structural steels with improved atmospheric corrosion resistance	ASTM A588/A588M	ASTM A588/A588M	Grade A	3.0-15.0	1,000-1,555	AR
			Grade B			
	ASTM A709/A709M	ASTM A709/A709M	Grade K			
			Grade 50W Type A			
			Grade 50W Type B			

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**FERRIERA VALSIDER** 

Annual capacity, t

**750 000**

Steckel  
Mill 1600

Hot rolled coils

## CIS standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Delivery condition
Carbon steel for general application	DSTU 2834/GOST 16523	DSTU 2651/GOST 380	St1kp; St1ps; St1sp; St2kp; St2ps; St2sp	1.2-1.7	1,000-1,050	AR
				1.8	1,000-1,150	
				1.9	1,000-1,250	
				2.0	1,000-1,290	
				2.1-2.7	1,000-1,310	
				2.8-2.9	1,000-1,400	
			3.0-3.4	1,000-1,450		
			3.5-3.7	1,000-1,480		
			3.8-3.9	1,000-1,500		
			1.35-1.6	1,000		
			1.7-1.8	1,000-1,150		
			1.9	1,000-1,200		
		2.0-2.4	1,000-1,250			
		2.5-2.7	1,000-1,310			
		2.8-2.9	1,000-1,330			
		3.0-3.4	1,000-1,380			
		3.5-3.7	1,000-1,430			
		3.8-3.9	1,000-1,480			
		2.0-2.4	1,000			
		2.5-2.8	1,000-1,060			
		3.0-3.4	1,000-1,200			
		3.5-3.9	1,000-1,250			
		2.0-2.4	1,000-1,000			
		2.5-2.8	1,000-1,060			
3.0-3.4	1,000-1,200					
3.5-3.9	1,000-1,250					
DSTU 7809/GOST 1050	08; 08ps	1.2-1.7	1,000-1,050			
		1.8	1,000-1,150			
		1.9	1,000-1,250			
		2.0	1,000-1,290			
		2.1-2.7	1,000-1,310			
		2.8-2.9	1,000-1,400			
	3.0-3.4	1,000-1,450				
	3.5-3.7	1,000-1,480				
	3.8-3.9	1,000-1,500				
	10kp; 10ps; 10sp	1.8	1,000-1,150			
		1.9	1,000-1,250			
		2.0	1,000-1,290			
2.1-2.7		1,000-1,310				
2.8-2.9		1,000-1,400				
3.0-3.4		1,000-1,450				
3.5-3.7	1,000-1,480					
3.8-3.9	1,000-1,500					
15kp; 15ps; 15sp	2.0-2.4	1,000-1,250				
	2.5-2.7	1,000-1,310				
	2.8-2.9	1,000-1,330				
	3.0-3.4	1,000-1,380				
	3.5-3.7	1,000-1,430				
	3.8-3.9	1,000-1,480				

## CIS standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Delivery condition	
Carbon steel for general application	DSTU 2834/GOST 16523	DSTU 7809/GOST 1050	20kp; 20ps	2.0-2.2	1,000-1,180	AR	
				2.3-2.4	1,000-1,230		
				2.5-2.7	1,000-1,280		
				2.8-2.9	1,000-1,310		
				3.0-3.4	1,000-1,350		
				3.5-3.7	1,000-1,400		
				3.8-3.9	1,000-1,450		
			20; 25; 30; 35; 40; 45	2.0-2.4	1,000		
				2.5-2.8	1,000-1,100		
				2.9-3.2	1,000-1,200		
3.3-3.9	1,000-1,250						
Carbon steel plates	GOST 14637	DSTU 2651/GOST 380	St2kp; St2ps; St2sp; St3kp; St3ps; St3sp; St3Gps; St3Gsp; St5ps; St5sp	4.0-8.0	1,000-1,510	AR	
High strength steel	DSTU 8541/GOST 19281	DSTU 8541/GOST 19281	10HSND; 15HSND	4.0-4.9	1,000-1,400	AR	
			10HSND; 15HSND	5.0-8.0	1,000-1,500		
			09G2; 09G2S; 10HNDP	4.0-8.0			
Rhombic and lentic corrugated steel	GOST 8568	DSTU 2651/GOST 380	St1kp; St1ps; St1sp; St2kp; St2ps; St2sp; St3kp; St3ps; St3sp; St4kp; St4ps; St4sp; 08ps; 08sp; 10kp; 10ps; 10sp; 15kp; 15ps; 20kp; 20ps; 20sp	3.0-8.0	1,000-1,450	AR	
	GOST 8568	DSTU 7809/GOST 1050	09G2S				
Rolled high strength steel	GOST 17066	DSTU 8541/GOST 19281	09G2; 09G2S; 10HNDP	2.0-2.2	1,000-1,060	AR	
				2.3-2.4	1,000-1,120		
				2.5-2.7	1,000-1,160		
				2.8-2.9	1,000-1,200		
				3.0-3.4	1,000-1,250		
				3.5-3.7	1,000-1,310		
3.8-3.9	1,000-1,400						
Rolled products of high quality structural steel	GOST 1577	DSTU 7809/GOST 1050	08; 08kp; 08ps; 10kp; 10ps; 10sp; 15kp; 15ps; 15sp; 20kp; 20ps; 20sp	4.0-8.0	1,000-1,510	AR	
				25; 30; 35; 40; 45	4.0-4.5		1,000-1,430
					4.6-8.0		1,000-1,510
Shipbuilding rolled steel	GOST 5521	GOST 5521	PC A PC B	4.0-8.0	1,000-1,500	AR	
Structural rolled high quality steel for cold stamping	DSTU 7808/GOST 4041	DSTU 7809/GOST 1050	25; 30; 35; 40; 45 08ps; 08sp; 10kp; 10ps; 10sp; 15kp; 15ps; 15sp; 20kp; 20ps; 20sp;	4.0-6.0	1,000-1,430	AR	
				DSTU 7808/GOST 4041	08Yu	4.0-8.0	1,000-1,510

## CIS standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Delivery condition
Non-alloy structural steels	DSTU EN 10025-2	DSTU EN 10025-2	S185JR	1.8	1,000-1,150	AR, N
				1.9	1,000-1,250	
				2.0	1,000-1,290	
				2.1-2.7	1,000-1,310	
				2.8-2.9	1,000-1,400	
				3.0-3.4	1,000-1,450	
				3.5-3.7	1,000-1,480	
				3.8-3.9	1,000-1,500	
				4.0-8.0	1,000-1,510	
				S235JR, S235J0, S235J2	1.35-1.6	
			1.7-1.8		1,000-1,150	
			1.9		1,000-1,200	
			2.0-2.4		1,000-1,250	
			2.5-2.7		1,000-1,310	
			2.8-2.9		1,000-1,330	
			3.0-3.4		1,000-1,380	
			3.5-3.7		1,000-1,430	
			3.8-3.9		1,000-1,480	
			4.0-8.0		1,000-1,510	
			Non-alloy structural steels	DSTU EN 10025-2	DSTU EN 10025-2	
2.3-2.4	1,000-1,230					
2.5-2.7	1,000-1,280					
2.8-2.9	1,000-1,310					
3.0-3.4	1,000-1,350					
3.5-3.7	1,000-1,400					
3.8-3.9	1,000-1,450					
4.0-8.0	1,000-1,510					
Non-alloy structural steels	DSTU EN 10025-2	DSTU EN 10025-2	S355JR, S355J0, S355J2	2.0-2.2	1,000-1,060	AR, N
				2.3-2.4	1,000-1,120	
				2.5-2.7	1,000-1,160	
				2.8-2.9	1,000-1,200	
				3.0-3.4	1,000-1,250	
				3.5-3.7	1,000-1,310	
				3.8-3.9	1,000-1,400	
				4.0-8.0	1,000-1,500	
Normalized rolled weldable fine grain structural steel	DSTU EN 10025-3	DSTU EN 10025-3	S355N	2.0-2.2	1,000-1,060	N
				2.3-2.4	1,000-1,120	
				2.5-2.7	1,000-1,160	
				2.8-2.9	1,000-1,200	
				3.0-3.4	1,000-1,250	
				3.5-3.7	1,000-1,310	
				3.8-3.9	1,000-1,400	
4.0-8.0	1,000-1,500					

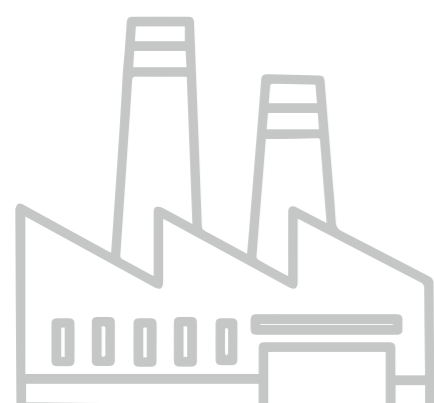
## CIS standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Delivery condition
Structural steel with improved atmospheric corrosion resistance	DSTU EN 10025-5	DSTU EN 10025-5	S355J0W	2.0-2.2	1,000-1,060	AR, N
				2.3-2.4	1,000-1,120	
				2.5-2.7	1,000-1,160	
				2.8-2.9	1,000-1,200	
				3.0-3.4	1,000-1,250	
				3.5-3.7	1,000-1,310	
				3.8-3.9	1,000-1,400	
Thermomechanical rolled weldable fine grain structural steel	DSTU EN 10025-4	DSTU EN 10025-4	S355M	2.0-2.2	1,000-1,060	M
				2.3-2.4	1,000-1,120	
				2.5-2.7	1,000-1,160	
				2.8-2.9	1,000-1,200	
				3.0-3.4	1,000-1,250	
				3.5-3.7	1,000-1,310	
				3.8-3.9	1,000-1,400	
			S420M; S460M	4.0-8.0	1,000-1,500	
				2.5-2.7	1,000-1,060	
				2.8-2.9	1,000-1,150	
				3.0-3.7	1,000-1,250	
				3.8-3.9	1,000-1,300	
				4.0-4.9	1,000-1,400	
				5.0-5.9	1,000-1,450	
				6.0-8.0	1,000-1,500	

Dimensions and technical requirements should be agreed during the conclusion of contracts.  
AR – as rolled, N – after normalizing rolling, M – thermomechanically rolled.

## European standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Delivery condition	
Alloy rolled steels for quenching and tempering	EN 10083-3	EN 10083-3	30MnB5	2.0-2.2	1,000-1,060	AR	
				2.3-2.4	1,000-1,120		
				2.5-2.7	1,000-1,160		
				2.8-2.9	1,000-1,200		
				3.0-3.4	1,000-1,250		
				3.5-3.7	1,000-1,310		
				3.8-3.9	1,000-1,400		
			38MnB5	4.0-8.0	1,000-1,500		
				2.5-2.9	1,000-1,050		
				3.0-3.5	1,000-1,200		
				3.6-3.9	1,000-1,300		
				4.0-5.9	1,000-1,400		
				6.0-8.0	1,000-1,500		
				2.0-2.4	1,000		
Non-alloy rolled steel for quenching and tempering	EN 10083-2	EN 10083-2	C45	2.5-2.8	1,000-1,060	AR	
				2.9-3.2	1,000-1,200		
				3.3-3.9	1,000-1,250		
				4.0-8.0	1,000-1,500		
Low carbon rolled steel for cold forming	EN 10111	EN 10111	DD11; DD12; DD13; DD14	1.8-1.9	1,000-1,150	AR, N	
				2.0-2.2	1,000-1,330		
				2.3-2.4	1,000-1,380		
				2.5-2.7	1,000-1,430		
				2.8-2.9	1,000-1,450		
				3.0-3.4	1,000-1,480		
				3.5-3.7	1,000-1,500		
				3.8-3.9	1,000-1,530		
				4.0-8.0	1,000-1,500		
				Non-alloy structural steels	EN 10025-2		EN 10025-2
1.9	1,000-1,250						
2.0	1,000-1,290						
2.1-2.7	1,000-1,310						
2.8-2.9	1,000-1,400						
3.0-3.4	1,000-1,450						
3.5-3.7	1,000-1,480						
3.8-3.9	1,000-1,500						
4.0-8.0	1,000-1,510						
S235JR; S235J0; S235J2	1.35-1.6	1,000					
	1.7-1.8	1,000-1,150					
	1.9-1.9	1,000-1,200					
	2.0-2.4	1,000-1,250					
	2.5-2.7	1,000-1,310					
	2.8-2.9	1,000-1,330					
	3.0-3.4	1,000-1,380					
	3.5-3.7	1,000-1,430					
S275JR; S275J0; S275J2	3.8-3.9	1,000-1,480					
	4.0-8.0	1,000-1,510					
	2.0-2.2	1,000-1,180					
	2.3-2.4	1,000-1,230					
	2.5-2.7	1,000-1,280					
	2.8-2.9	1,000-1,310					
	3.0-3.4	1,000-1,350					
S355JR; S355J0; S355J2	3.5-3.7	1,000-1,400					
	3.8-3.9	1,000-1,450					
	4.0-8.0	1,000-1,510					
	2.0-2.2	1,000-1,060					
	2.3-2.4	1,000-1,120					
	2.5-2.7	1,000-1,160					
2.8-2.9	1,000-1,200						
3.0-3.4	1,000-1,250						



**ILYICH STEEL** 

Annual capacity, t

**3 800 000**

Continuous Hot rolling wide Strip mill 1700

**1 370 000**

Continuous Cold rolling Mill 1700

**360 000**

Continuous HDG unit 1  
Continuous HDG unit 2U

Hot rolled coils and sheets/Cold rolled coils and sheets

## European standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Delivery condition
Non-alloy structural steels	EN 10025-2	EN 10025-2	S355JR; S355JO; S355J2	3.5-3.7 3.8-3.9 4.0-8.0	1,000-1,310 1,000-1,400 1,000-1,500	AR, N
Normalized weldable fine grain structural steel	EN 10025-3	EN 10025-3	S355N	2.0-2.2 2.3-2.4 2.5-2.7 2.8-2.9 3.0-3.4 3.5-3.7 3.8-3.9 4.0-8.0	1,000-1,060 1,000-1,120 1,000-1,160 1,000-1,200 1,000-1,250 1,000-1,310 1,000-1,400 1,000-1,500	N
Thermomechanical rolled weldable fine grain structural steel	EN 10025-4	EN 10025-4	S355M	2.0-2.2 2.3-2.4 2.5-2.7 2.8-2.9 3.0-3.4 3.5-3.7 3.8-3.9 4.0-8.0	1,000-1,060 1,000-1,120 1,000-1,160 1,000-1,200 1,000-1,250 1,000-1,310 1,000-1,400 1,000-1,500	M
			S420M; S460M	2.5-2.7 2.8-2.9 3.0-3.7 3.8-3.9 4.0-4.9 5.0-5.9 6.0-8.0	1,000-1,060 1,000-1,150 1,000-1,250 1,000-1,300 1,000-1,400 1,000-1,450 1,000-1,500	M
Structural steel with improved atmospheric corrosion resistance	EN 10025-5	EN 10025-5	S355J0W	2.0-2.2 2.3-2.4 2.5-2.7 2.8-2.9 3.0-3.4 3.5-3.7 3.8-3.9	1,000-1,060 1,000-1,120 1,000-1,160 1,000-1,200 1,000-1,250 1,000-1,310 1,000-1,400	AR, N
Thermomechanical rolled steels for cold forming	EN 10149-2	EN 10149-2	S315MC	2.0-2.2 2.3-2.4 2.5-2.7 2.8-2.9 3.0-3.4 3.5-3.7 3.8-3.9 4.0-8.0	1,000-1,060 1,000-1,120 1,000-1,160 1,000-1,200 1,000-1,250 1,000-1,310 1,000-1,400 1,000-1,500	M
			S420MC; S460MC; S500MC	2.5-2.7 2.8-2.9 3.0-3.7 3.8-3.9 4.0-4.9 5.0-5.9 6.0-8.0	1,000-1,060 1,000-1,150 1,000-1,250 1,000-1,300 1,000-1,400 1,000-1,450 1,000-1,500	M
Steel for general structural purposes	DIN 17100	DIN 17100	St 37-2	2.0-2.4 2.5-2.7 2.8-2.9 3.0-3.4 3.5-3.7 3.8-3.9 4.0-8.0	1,000-1,250 1,000-1,310 1,000-1,330 1,000-1,380 1,000-1,430 1,000-1,480 1,000-1,510	AR

Dimensions and technical requirements should be agreed during the conclusion of contracts.  
AR – as rolled, N – after normalizing rolling, M – thermomechanically rolled.

## American standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Delivery condition
Carbon rolled steel for general applications	ASTM A 568	ASTM A 568	1006; 1008; 1010	1.8 1.9 2.0 2.1-2.7 2.8-2.9 3.0-3.4 3.5-3.7 3.8-3.9 4.0-8.0	1,000-1,150 1,000-1,250 1,000-1,290 1,000-1,310 1,000-1,400 1,000-1,450 1,000-1,480 1,000-1,500 1,000-1,510	AR
Carbon structural steel	ASTM A36/A36M	ASTM A36/A36M	ASTM A36/A36M	2.0-2.4 2.5-2.7 2.8-2.9 3.0-3.4 3.5-3.7 3.8-3.9 4.0-8.0	1,000-1,250 1,000-1,310 1,000-1,330 1,000-1,380 1,000-1,430 1,000-1,480 1,000-1,510	AR
Rolled steel for piping products	API 5L	API 5L	B	1.35-1.6 1.7-1.8 1.9-1.9 2.0-2.4 2.5-2.7 2.8-2.9 3.0-3.4 3.5-3.7 3.8-3.9 4.0-8.0	1,000 1,000-1,150 1,000-1,200 1,000-1,250 1,000-1,310 1,000-1,330 1,000-1,380 1,000-1,430 1,000-1,480 1,000-1,510	AR, N
Rolled steel with improved formability	ASTM A1011/A1011M	ASTM A1011/A1011M	SS Grade 50	2.0-2.4 2.5-2.7 2.8-2.9 3.0-3.4 3.5-3.7 3.8-3.9 4.0-8.0	1,000-1,250 1,000-1,310 1,000-1,330 1,000-1,380 1,000-1,430 1,000-1,480 1,000-1,500	AR

Dimensions and technical requirements should be agreed during the conclusion of contracts.  
AR – as rolled, N – after normalizing rolling.

## Japanese standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Delivery condition
Rolled steel for gas cylinders	JIS G 3116	JIS G 3116	SG 255	2.0-2.2 2.3-2.4 2.5-2.7 2.8-2.9 3.0-3.4 3.5-3.7 3.8-3.9 4.0-8.0	1,000-1,180 1,000-1,230 1,000-1,280 1,000-1,310 1,000-1,350 1,000-1,400 1,000-1,450 1,000-1,500	AR, N

Dimensions and technical requirements should be agreed during the conclusion of contracts.  
AR – as rolled, N – after normalizing rolling.

## CIS standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Delivery condition	
Carbon steel for general applications	DSTU 2834/GOST 16523	DSTU 2651/GOST 380	St1kp; St1ps	1.5	970-1,100	AR	
				1.8	970-1,250		
				1.9	1,000-1,250		
			St2ps	1.8	1,000		
				St0; St1kp; St1ps; St2kp; St2ps; St3kp; St3ps	2.0-2.5		1,000-1,250
					2.6-2.9		1,000-1,360
			3.0-3.9		1,000-1,500		
			St1sp; St2sp	2.0-2.4	1,000		
				2.5-3.1	1,000-1,250		
				3.2-3.9	1,000-1,400		
			St2kp; St2ps; St3kp; Cr3ps	1.9	1,000-1,100		
				St3sp	2.0-2.4		1,000-1,000
		2.5-3.5			1,000-1,250		
		St4kp; St4ps; St4sp	3.0-3.4		1,000-1,000		
			3.5-3.9	1,000-1,250			
			DSTU 7809/GOST 1050	08kp; 08ps	1.5		970-1,100
		1.8			970-1,250		
		1.9			1,000-1,250		
10kp; 10ps; 15kp; 15ps; 20kp; 20ps	1.9	1,000-1,100					
	08kp; 08ps; 10kp; 10ps; 15kp; 15ps; 20kp; 20ps	2.0-2.5		950-1,250			
		2.6-2.9		1,000-1,360			
10; 15; 20	3.0-3.9	1,000-1,500					
	2.0-2.4	1,000-1,000					
Carbon steel plates	GOST 14637	DSTU 2651/GOST 380	St0	4.0-6.0	1,000-1,500	AR	
				St2kp; St2ps; St3kp; St3ps; St2sp; St3sp	4.0-6.0		1,000-1,500
			1,000-1,400				
			1,000-1,500				
			TU U 14-16-56-2000	DSTU 2651/GOST 380	St4sp		4.0-8.0
	St0; St2kp; St2ps; St3kp; St3ps	6.1-8.0					1,000-1,500
		6.1-8.0			1,000-1,400		
		1,000-1,500					
	St1kp; St1ps	4.0-8.0			1,000-1,400		
		St1sp	1,000-1,400				
Expanded steel sheet (PVK, PVH)	TU U 27.1-00190319-1301-2003	TU U 27.1-00190319-1301-2003	St0; St1kp; St1ps; St2kp; St2ps; St3kp; St3ps; 08kp; 10kp; 10ps; 15kp; 15ps	2.0-6.0	500-1,250	steel sheet	
High strength steel	DSTU 8541/GOST 19281	DSTU 8541/GOST 19281	09G2; 09G2D; 09G2S	4.0-4.9	1,000-1,360	AR	
09G2; 09G2D; 09G2S	5.0-8.0	1,000-1,400					
High-strength low-alloy rolled steel for cold stamping	TU U 27.1-4-516-2002	TU 14-226-135-93	07GYuT; 08GYuT	3.0-3.9	1,000-1,250	AR	
4.0-6.0	1,000-1,300						

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AR – as rolled.

## CIS standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Delivery condition
Hot rolled non-alloy structural steel	TU U 27.1-23365425-621:2007	TU U 27.1-23365425-621:2007	S235JR	1.8	1,000	AR
				1.9	1,000-1,100	
			S235JR; S235JRG1; S235JRG2	2.0-2.5	1,000-1,250	
				2.6-3.9	1,000-1,360	
				4.0-8.0	1,000-1,500	
			S275JR	2.0-2.4	1,000-1,000	
				2.5-3.5	1,000-1,250	
				3.6-3.9	1,000-1,360	
				4.0-8.0	1,000-1,400	
			S235JR (fully-killed)	1.8	1,000	
				1.9-2.4	1,000-1,100	
				2.5-3.9	1,000-1,250	
4.0-4.5	1,000-1,250					
4.6-8.0	1,000-1,500					
Rhombic and lentil corrugated steel	TU U 27.1-31632138-1333:05	DSTU 2651/GOST 380; DSTU 7809/GOST 1050	St1kp; St1ps; St2kp; St2ps; St3kp; St3ps; 08kp; 08ps; 10kp; 10ps; 20kp; 20ps	4.0-6.0	1,000-1,250	
				S235JR S235JRG2	4.0-6.0	1,000-1,250
Rolled carbon steel for general use	TU U 14-4-426-98	DSTU 2651/GOST 380	St1kp; St1ps; St2kp; St2ps; St3kp; St3ps		2.0-2.5	950-1,250
				2.6-2.9	1,000-1,360	
				3.0-3.9	1,000-1,500	
			St1sp; St2sp; St3sp	2.0-2.4	1,000	
				2.5-3.5	1,000-1,250	
				3.6-3.9	1,000-1,400	
			St1kp; St1ps; St2kp; St2ps; St3kp; St3ps; St4kp; St4ps	4.0-8.0	1,000-1,500	
				St1sp; St2sp; St3sp; St4sp	4.0-8.0	1,000-1,400
					1,000	
			St4kp; St4ps; St4sp; St5sp	3.0-3.4	1,000-1,250	
				3.5-3.9	1,000-1,250	
			St5sp	4.0-6.0	1,000-1,250	
TU U 14-4-426-98	St3ps usp	2.5	1,000-1,250			
		2.6-3.9	1,000-1,360			
	St4ps usp	4.0-6.0	1,000-1,400			
		3.8	1,080-1,080			
	08kp; 08ps; 10kp; 10ps; 15kp; 15ps	2.0-2.5	950-1,250			
		2.6-2.9	1,000-1,360			
3.0-3.9	1,000-1,500					
08kp; 08ps; 10kp; 10ps; 15kp; 15ps; 20kp; 20ps	4.0-8.0	1,000-1,500				
	10; 15; 20	4.0-8.0	1,000-1,400			
Rolled high strength steel	GOST 17066	DSTU 8541/GOST 19281	09G2; 09G2D; 09G2S	2.0-2.9	1,000	
				3.0-3.9	1,000-1,250	
Rolled products of high quality structural steel	GOST 1577	DSTU 7809/GOST 1050	08kp; 08ps; 10kp; 10ps; 15kp; 15ps; 20kp; 20ps; 25ps 10; 15; 20	4.0-8.0	850-1,500	
				1,000-1,400		
TU U 24.1-23365425-687:2013	GOST 1577	65G		3.0-3.8	1,000	
				3.9-6.0	1,000-1,250	
Structural rolled high quality steel for cold stamping	DSTU 7808/GOST 4041	DSTU 7808/GOST 4041	08kp; 08ps; 10kp; 10ps; 15kp; 15ps; 20kp; 20ps; 25ps 10; 15; 20	4.0-4.5	850-1,500	
				4.0-4.5	1,000-1,400	
Structural rolled steel	Protocol 14-226-199-2016	Protocol 14-226-199-2016	08kp; 08ps; 10kp; 10ps; 15kp; 15ps; 20kp; 20ps	4.5-8.0	850-1,500	



## European standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Delivery condition
Non-alloy structural steels	EN 10025-2	EN 10025-2	S235JR	1.8	1,000	AR
				1.9	1,000-1,100	
				2.0-2.5	1,000-1,250	
				2.6-3.9	1,000-1,360	
				4.0-8.0	1,000-1,500	
			S275JR	2.0-2.4	1,000	
				2.5-3.5	1,000-1,250	
				3.6-3.9	1,000-1,360	
Low carbon rolled steel for cold forming	EN 10111	EN 10111	DD11	1.8	970-1,100	
				1.9	1,000-1,250	
				2.0-2.5	950-1,250	
				2.6-2.6	950-1,360	
				2.7-2.9	1,000-1,360	
				3.0-6.0	1,000-1,500	

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AR – as rolled.

## CIS standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	
Carbon steel for general applications	DSTU 2834/GOST 16523	DSTU 2651/GOST 380	St1kp; St1ps; St1sp; St2kp; St2ps; St2sp	0.5-0.6	935-1,090	
				0.61-0.7	935-1,270	
				0.71-0.8	935-1,320	
				0.81-0.9	935-1,370	
				0.91-1.2	935-1,390	
				1.21-2.0	935-1,420	
			St3kp; St3ps; St3sp	0.7	935-1,120	
				0.8	935-1,170	
				0.9-1.0	935-1,220	
				1.1-1.2	935-1,270	
				1.21-1.6	935-1,320	
				1.61-2.0	935-1,370	
			St4kp; St4ps; St4sp; St5ps; St5sp	1.0-1.3	935	
				1.4-1.5	935-1,000	
				1.6-1.8	935-1,140	
				1.9-2.0	935-1,190	
				08Yu; 08kp; 08ps; 08sp	0.38-0.45	935-1,250
					0.46-0.6	935-1,250
		0.61-0.7	935-1,270			
		0.71-0.8	935-1,320			
		0.81-0.9	935-1,380			
		0.91-1.2	935-1,425			
		DSTU 7809/GOST 1050	10kp; 10ps; 10sp	0.5-0.6	935-1,090	
				0.61-0.7	935-1,270	
				0.71-0.8	935-1,320	
				0.81-0.9	935-1,370	
				0.91-1.2	935-1,390	
				1.21-2.0	935-1,420	
			15kp; 15ps; 15sp; 20kp; 20ps; 20sp	0.7	935-1,120	
				0.8	935-1,170	
				0.9-1.0	935-1,220	
				1.1-1.2	935-1,270	
				1.21-1.6	935-1,320	
				1.61-2.0	935-1,370	
			25; 30; 35; 40; 45	1.0-1.3	935-935	
				1.4-1.5	935-1,000	
1.6-1.8	935-1,140					
1.9-2.0	935-1,190					
GOST 9045	08Yu; 08kp; 08ps; 08sp			0.38-0.45	935-1,250	
				0.46-0.6	935-1,250	
		0.61-0.7	935-1,270			
		0.71-0.8	935-1,320			
		0.81-0.9	935-1,380			
		0.91-1.2	935-1,425			
GOST 9045	08Yu; 08kp; 08ps; 08sp	0.38-0.45	935-1,250			
		0.46-0.6	935-1,250			
		0.61-0.7	935-1,270			
		0.71-0.8	935-1,320			
		0.81-0.9	935-1,380			
		0.91-1.2	935-1,425			
Low carbon rolled steel for cold stamping	GOST 9045	GOST 9045	08Yu; 08kp; 08ps; 08sp	0.38-0.45	935-1,250	
				0.46-0.6	935-1,250	
				0.61-0.7	935-1,270	
				0.71-0.8	935-1,320	
				0.81-0.9	935-1,380	
				0.91-1.2	935-1,425	
Rolled high strength steel	GOST 17066	GOST 19281	09G2; 09G2S; 10HNDP; 14G2	0.7	935-1,000	
				0.8	935-1,060	
				0.9-1.0	935-1,100	
				1.1-1.3	935-1,140	
				1.4-1.8	935-1,190	
				1.9-2.0	935-1,250	

## European standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm
Low carbon rolled steel for cold forming	EN 10130	EN 10130	DC01	0.38-0.45	935-1,250
				0.46-0.6	
				0.61-0.7	
				0.71-0.8	
				0.81-0.9	
				0.91-1.2	
Rolled steel for vitreous enameling	EN 10209	EN 10209	DC01EK	0.38-0.45	935-1,250
				0.46-0.6	
				0.61-0.7	
				0.71-0.8	
				0.81-0.9	
				0.91-1.2	
Rolled steel with high yield strength for cold forming	EN 10268	EN 10268	HC260LA	0.7	935-1,120
				0.8	935-1,170
				0.9-1.0	935-1,220
				1.1-1.2	935-1,270
				1.21-1.6	935-1,320
				1.61-2.0	935-1,370

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## American standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm
Rolled steel with improved formability	ASTM A1008/A1008M	ASTM A1008/A1008M	CS Type B	0.38-0.45	935-1,250
				0.46-0.6	
				0.61-0.7	
				0.71-0.8	
				0.81-0.9	
				0.91-1.2	
				1.21-2.0	
			SS Grade 40 Type 2	0.7-0.7	935-1,120
				0.8-0.8	935-1,170
				0.9-1.0	935-1,220
				1.1-1.2	935-1,270
				1.21-1.6	935-1,320
				1.61-2.0	935-1,370

Dimensions and technical requirements should be agreed during the conclusion of contracts.

## CIS standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm		
Carbon steel for general applications	DSTU 2651/GOST 380	DSTU 2651/GOST 380	St1kp; St1ps; St2kp; St2ps; St3kp; St3ps	0.8-1.0	1,000-1,250		
				1.1-2.0	1,000-1,360		
				2.0-3.2	1,000-1,450		
			DSTU 2834/GOST 16523	GOST 9045	St1sp; St2sp; St3sp	0.8-0.9	1,000-1,000
						1.0-2.0	1,000-1,250
						2.0-3.2	1,000-1,350
	08kp; 08ps; 10kp; 10ps; 15kp; 15ps; 20kp; 20ps	0.5			1,000-1,050		
		0.6			1,000-1,230		
		0.65-0.7			1,000-1,250		
	10; 15	0.8-1.9	1,000-1,250				
		2.0	1,000-1,400				
		0.8-0.9	1,000-1,000				
20	1.0-1.9	1,000-1,250					
	2.0	1,000-1,360					
	1,000-1,400						
Cold rolled full hard steel	Protocol 14-226-186:2014	Protocol 14-226-186:2014	08kp; 08ps; 08Yu; 10kp; 10ps	0.5	1,000-1,050		
				0.6	1,000-1,220		
				0.65-0.7	1,000-1,250		
				0.8-0.9	1,000-1,360		
				1.0-2.0	1,000-1,500		
				1.0-2.0	1,000-1,500		
			15kp; 15ps	0.5	1,000-1,050		
				0.6	1,000-1,220		
				0.65-0.7	1,000-1,250		
			0.8-2.0	1,000-1,360			
				1,000-1,360			
				1,000-1,360			
			20kp; 20ps	0.5	1,000-1,050		
				0.6	1,000-1,220		
				0.65-1.0	1,000-1,250		
			1.1-2.0	1,000-1,360			
				1,000-1,360			
				1,000-1,360			
10; 15	0.8-1.9	1,000-1,250					
	2.0	1,000-1,400					
	0.8-0.9	1,000-1,000					
20	1.0-1.9	1,000-1,250					
	2.0	1,000-1,360					
	1,000-1,360						
Cold rolled steel for steel enamelware	TU U 14-4-479-2000	TU U 14-4-479-2000	08ps	0.5-0.6	1,000-1,000		
				0.7-0.7	1,000-1,250		
				0.8-1.2	1,000-1,400		
Cold rolled structural steel	TU 14-15-309-93	TU 14-15-309-93	08kp; 08ps; 08Yu; 10; 10kp; 10ps; 15; 15kp; 15ps; 20; 20kp; 20ps	2.0-3.2	1,000-1,450		
				0.7GSYuT	2.1-3.2	1,000-1,250	
High strength low-alloy rolled steel for cold stamping	TU U 27.1-4-516-2002	TU U 27.1-4-516-2002	08GSYuT	2.1-3.2	1,000-1,250		
				0.5	1,000-1,050		
Low carbon rolled steel for cold forming	Protocol 14-226-191:2015	Protocol 14-226-191:2015	DC01	0.6	1,000-1,230		
				0.65-0.7	1,000-1,250		
				0.8-0.9	1,000-1,360		
				1.0-2.0	1,000-1,500		
Low carbon rolled steel for cold stamping	GOST 9045	GOST 9045	08kp; 08ps; 08Yu	0.5	1,000-1,050		
				0.6	1,000-1,230		
				0.65-0.7	1,000-1,250		
				0.8-0.9	1,000-1,360		
1.0-2.0	1,000-1,500						
	1,000-1,500						
Rolled high strength steel	GOST 17066	DSTU 8541/GOST 19281	09G2; 09G2D; 09G2S	2.5-2.8	1,000-1,250		
Tin plate	TU U 14-4-413-97	TU U 14-4-413-97	OH	0.20-0.40	120-520		

Dimensions and technical requirements should be agreed during the conclusion of contracts.

## European standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm
Low carbon rolled steel for cold forming	EN 10130	EN 10130	DC01	0.5	1,000-1,050
				0.6	1,000-1,230
				0.65-0.7	1,000-1,250
				0.8-0.9	1,000-1,360
				1.0-2.0	1,000-1,500

Dimensions and technical requirements should be agreed during the conclusion of contracts.

## CIS standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Zinc coating class
Hot dip galvanized steel	DSTU EN 10346	DSTU EN 10346	DX51D; DX52D	0.4-0.5	950-1,250	Z140; Z275
				0.55-1.75	1,000-1,250	
			S220GD; S250GD; S280GD	0.4-0.5	950-1,250	
				0.55-1.75	1,000-1,250	
				0.7-1.6		
	S320GD	0.9-1.6				
	GOST 14918	DSTU 2651 / GOST 380	St1kp; St1ps; St1sp; St2kp; St2ps; St2sp; St3kp; St3ps; St3sp	0.4-0.5	950-1,250	Class 1; Class 2
				0.55-1.75	1,000-1,250	
				DSTU 7809/ GOST 1050; GOST 9045	08kp; 08ps; 08yu; 10kp	0.4-0.5
	0.55-1.75	1,000-1,250				
GOST R 52246	GOST R 52246	02; 03	0.4-0.5	950-1,250	Z140; Z275	
			0.55-1.75	1,000-1,250		
			0.9-1.6			

Dimensions and technical requirements should be agreed during the conclusion of contracts.

## European standards

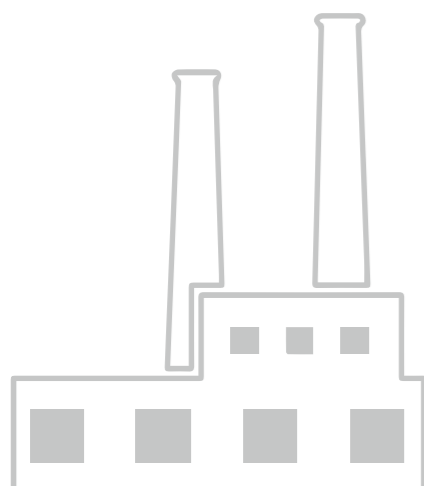
Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Zinc coating class
Hot dip galvanized steel	EN 10346	EN 10346	DX51D; DX52D	0.4-0.5	950-1,250	Z140; Z275
				0.55-1.75	1,000-1,250	
			S220GD; S250GD; S280GD	0.4-0.5	950-1,250	
				0.55-1.75	1,000-1,250	
				0.7-1.6	1,000-1,250	
S320GD; S350GD	0.9-1.6					

Dimensions and technical requirements should be agreed during the conclusion of contracts.

## American standards

Applications	Standard for technical specifications	Standard for steel grade	Steel grade	Thickness, mm	Width, mm	Zinc coating class
Hot dip galvanized steel	ASTM A653/A653M	ASTM A653/A653M	CS Type B; SS Grade 30	0.4-0.5	950-1,250	G40; G90
				0.55-1.75	1,000-1,250	
			SS Grade 50 Class 1	0.9-1.6		
					SS Grade 50 Class 2	

Dimensions and technical requirements should be agreed during the conclusion of contracts.



## ZAPORIZHSTAL

Annual capacity, t

**3 860 000**

Continuous Hot rolling Mill 1680

**1 310 000**

Cold rolling mill 1680 (C) And 1680 (R), 1200, 2800

**360 000**

Tin plate cold rolling Mills 450, 650

Hot rolled coils and sheets/Cold rolled coils, sheets and strip

## CIS standards

Applications	Standard	Steel grade	Thickness, mm	Width, mm	Zinc coating
Continuously hot-dip coated flat steel products for cold forming	DSTU EN 10346	DX51D; DX52D	0.4 - 2.0	1,000-1,250	Z100, Z140, Z200, Z225, Z275
		S220GD; S250GD	0.4 - 2.0		
		S280GD	0.5 - 2.0		
		S320GD; S350GD	0.7 - 2.0		

Dimensions, steel grade and technical requirements should be agreed during the conclusion of contracts.  
 Production of HDG coils with other coating mass is available.  
 Requirements for forming and weldability of finished products should be taken into consideration when ordering the weight of zinc coating.  
 Surface quality: A, B.  
 Surface treatment: chemical passivation (C), trivalent chrome-based.

## European standards

Applications	Standard	Steel grade	Thickness, mm	Width, mm	Zinc coating
Continuously hot-dip coated flat steel products for cold forming	EN 10346	DX51D; DX52D	0.4 - 2.0	1,000-1,250	Z100, Z140, Z200, Z225, Z275
		S220GD; S250GD	0.4 - 2.0		
		S280GD	0.5 - 2.0		
		S320GD; S350GD	0.7 - 2.0		

Dimensions, steel grade and technical requirements should be agreed during the conclusion of contracts.  
 Production of HDG coils with other coating mass is available.  
 Requirements for forming and weldability of finished products should be taken into consideration when ordering the weight of zinc coating.  
 Surface quality: A, B.  
 Surface treatment: chemical passivation (C), trivalent chrome-based.



**UNISTEEL**  
Annual capacity, t



**100 000**

Continuously hot-dip coated steel products

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